WO 2004/055332 PCT/EP2003/014176

## CLAIMS

- Manufacturing method for obtaining high-1. for gas turbines, temperature components (10) that it comprises at least characterized in 5 incorporation of an element or insert (14) in a main body (12) of said component (10), insert (14)having mechanical or element properties able to withstand stresses to which said component (10) is subject in a zone where the 10 said element or insert (14) is arranged.
- 2. Manufacturing method according to Claim 1, characterized in that it envisages at least one fixing process for joining said element or insert (14) to said main body (12) of said component (10).
- 3. High-temperature component (10) for gas turbines, is obtained by characterized . in that it incorporating at least one element or insert (14) in a main body (12) of said component (10), said 20 mechanical insert (14)having element or properties able to withstand stresses to which component (10) is subject in a zone where said said element or insert (14) is arranged.

WO 2004/055332 PCT/EP2003/014176

4. Component (10) according to Claim 3, characterized in that said element or insert (14) is of the modular type.

- 5 5. Component (10) according to Claim 3, characterized in that said element or insert (14) is arranged in an inlet zone of a blade.
  - 6. Component (10) according to Claim 3, characterized in that said element or insert (14) is arranged in an outlet zone of a blade.

10

7. Component (10) according to Claim 3, characterized in that said element or insert (14) is made of a material which is more resistant to high temperatures than the material of said main body (12).